

## AUSTRALIAN STANDARDS (AS5041) TEST REPORT PRODUCT SPECIFICATION UPDATE

### **Hinged Security Doors - # 5537**

As you would be aware, INVISI-GARD products are tested to comply with Australian Standards. It is important that the components used in the manufacture of INVISI-GARD products is of an acceptable level of quality to ensure that the structural integrity of the products are not compromised. The following component list details the items used in the INVISI-GARD products as tested to Australian Standard AS5041. Naturally the proprietary INVISI-GARD components cannot be substituted under any circumstances. The fasteners and fixings can be substituted with items of equivalent or superior specification as required.

Components used in the Hinge door test:

Frame: IDFI

Mesh: INVISI-GARD 316 Grade Stainless Steel woven mesh.

Wedge: IWI Keeper: IKI Insulator: III

Corner Stakes: ALSPEC P2 Extruded Corner Stake

Lock: Whitco Tasman Hinged door lock (W8012XX) with 3pt accessory kit (W8031XX)

and 5 pin cylinder (W842500) or Austral HD8 Hinged door lock with HD16 3 pt accessory kit and Austral Pin Cylinder OR Austral HD7 Hinged door lock with HD14

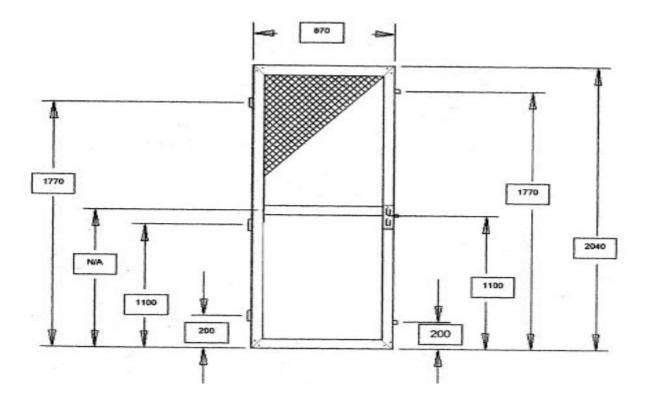
3 pt accessory kit and Austral Pin cylinder.

Hinges: Whitco Steel stepped hinges x 3. (W831817).

Rivets: Hinge fixing – STS 5.4 Stainless Steel Counter sunk rivets(380167)

Rivets: Corner Stake fixing, 4 rivets /corner stake— AS5.4 Mill Finish Aluminium rivets

(380062)





## AUSTRALIAN STANDARDS (AS5041) TEST REPORT PRODUCT SPECIFICATION UPDATE

### Sliding Security Doors - # 5537

As you would be aware, INVISI-GARD products are tested to comply with Australian Standards. It is important that the components used in the manufacture of INVISIGARD products is of an acceptable level of quality to ensure that the structural integrity of the products are not compromised. The following component list details the items used in the INVISI-GARD products as tested to Australian Standard AS5041. Naturally the proprietary INVISI-GARD components cannot be substituted under any circumstances. The fasteners and fixings can be substituted with items of equivalent or superior specification as required.

Components used in the Sliding door test:

Frame: IDFI

Mesh: INVISI-GARD 316 Grade Stainless Steel woven mesh.

Wedge: IWI Keeper: IKI Insulator: III

Interlock: HD22 Heavy Duty Stepped Interlock and HD23 Heavy Duty Frame

Interlock

Corner Stakes: ALSPEC P2 Extruded Corner Stake

Lock: Whitco Leichhardt "Ultra Strength" (W864317) Sliding door lock

and Whitco Leichhardt 3pt accessory kit and 5 pin cylinder

(W842500) OR Austral SD7 Sliding Door Lock and Austral SD14

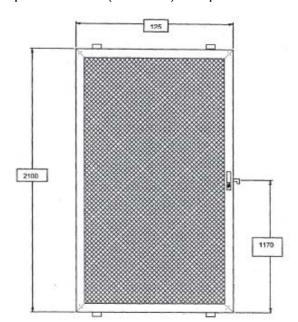
3pt accessory kit and Austral 6 pin cylinder.

Rivets: Corner Stake fixing, 4 rivets /corner stake- AS5.4 Mill Finish

Stainless Steel rivets (380165).

Screws: ALSPEC tamper proof security screws 25mm X 8 gauge.(311551).

Top/Bottom Rollers: Whitco Speed Fit Roller (W862600) or equivalent.





# AUSTRALIAN STANDARDS (AS5041) TEST REPORT PRODUCT SPECIFICATION UPDATE

#### **Fixed Window Grille**

As you would be aware, INVISI-GARD products are tested to comply with Australian Standards. It is important that the components used in the manufacture of INVISIGARD products is of an acceptable level of quality to ensure that the structural integrity of the products are not compromised. The following component list details the items used in the INVISI-GARD products as tested to Australian Standard AS5041. Naturally the proprietary INVISI-GARD components cannot be substituted under any circumstances. The fasteners and fixings can be substituted with items of equivalent or superior specification as required.

#### Components used in the Fixed Window test:

Frame: IWFI

Mesh: INVISI-GARD 316 Grade Stainless Steel woven mesh.

Wedge: IWI Keeper: IKI Insulator: III

Corner Stakes: ALSPEC P5C (311226) Extruded Corner Stake

Rivets: Corner Stake fixing, 4 rivets /corner stake— AS5.4 Mill Finish

Aluminium rivets (380062)